承　　認　　書
SPECIFICATION FOR APPROVAL

客戶名稱 CUSTOMER	：	
客戶料號 CUSTOMER'S P/N	：	
料號 PART NUMBER	：	WAN005320FD251SD01
規格 DESCRIPTION	：	Chip Antenna 5320 L Ant 2.4G+5G Type 01
版本 VERSION	：	V1.0
日期 ISSUE DATE	：	2023/08/15

客戶承認 CUSTOMER APPROVED

工　程　部 R&D CENTER		
承　認 APPROVAL	確　認 CHECKED	製　作 DRAWN
Ray	Snow	Jerry

lead-free　RoHS compliant

萬誠科技股份有限公司
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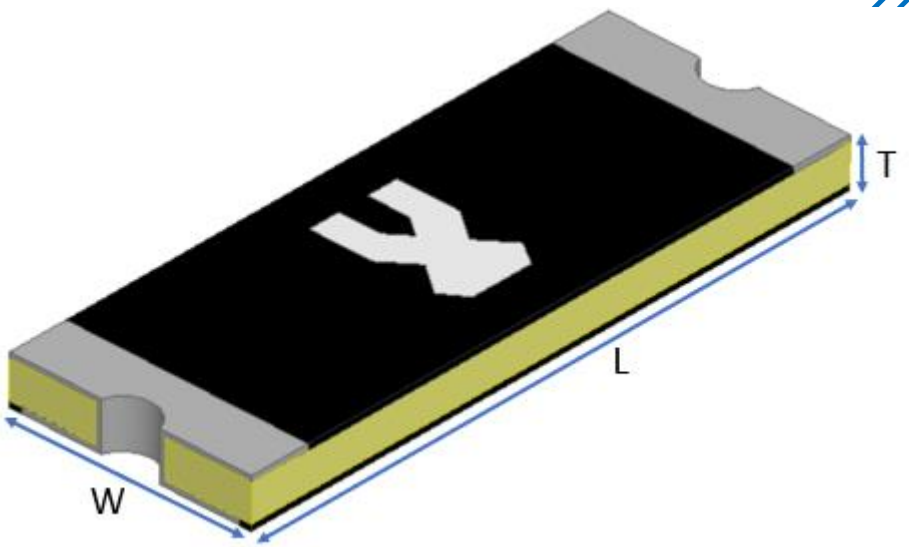
5320 Chip antenna

For WLAN Dual Band Applications



P/N: WAN005320FD251SD01

	Dimension (mm)
L	5.25 ± 0.20
W	2.00 ± 0.20
T	0.45 ± 0.20

Part Number Information

WAN	00	5320	F	D25	1S	D	01
A		B	C	D		E	F

A	Product Series	Antenna
B	Dimension L x W	5.25X2.0mm (+-0.2mm)
C	Material	High K material
D	Working Frequency	2.4~2.5GHz & 5.15~5.85GHz
E	Feeding mode	PIFA & Single Feeding
F	Antenna type	Type = 01

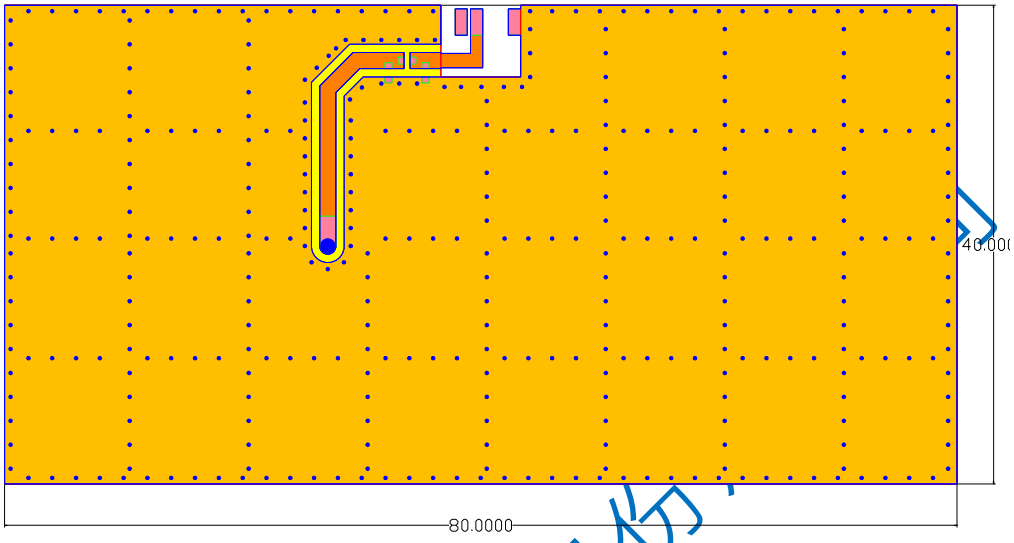
1. Electrical Specification

Specification		
Part Number	WAN005320FD251SD01	
Central Frequency	2450 / 5500	MHz
Bandwidth	100(Min.) / 700 (Min.)	MHz
Return Loss	-6.5 (Max) / -10 (Max)	dB
Peak Gain	0.56 / 3.31	dBi
Impedance	50	Ohm
Operating Temperature	-40～+110	℃
Maximum Power	4	W
Resistance to Soldering Heats	10 (@ 260℃)	sec.
Polarization	Linear	
Azimuth Beamwidth	Omni-directional	
Termination	Cu / Sn (Leadless)	

Remark : Bandwidth & Peak Gain was measured under evaluation board of next page

2. Recommended PCB Pattern

Evaluation Board Dimension

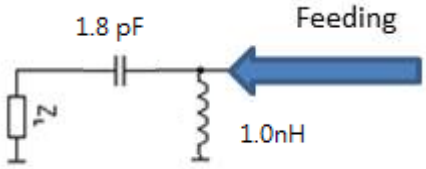


Unit : mm

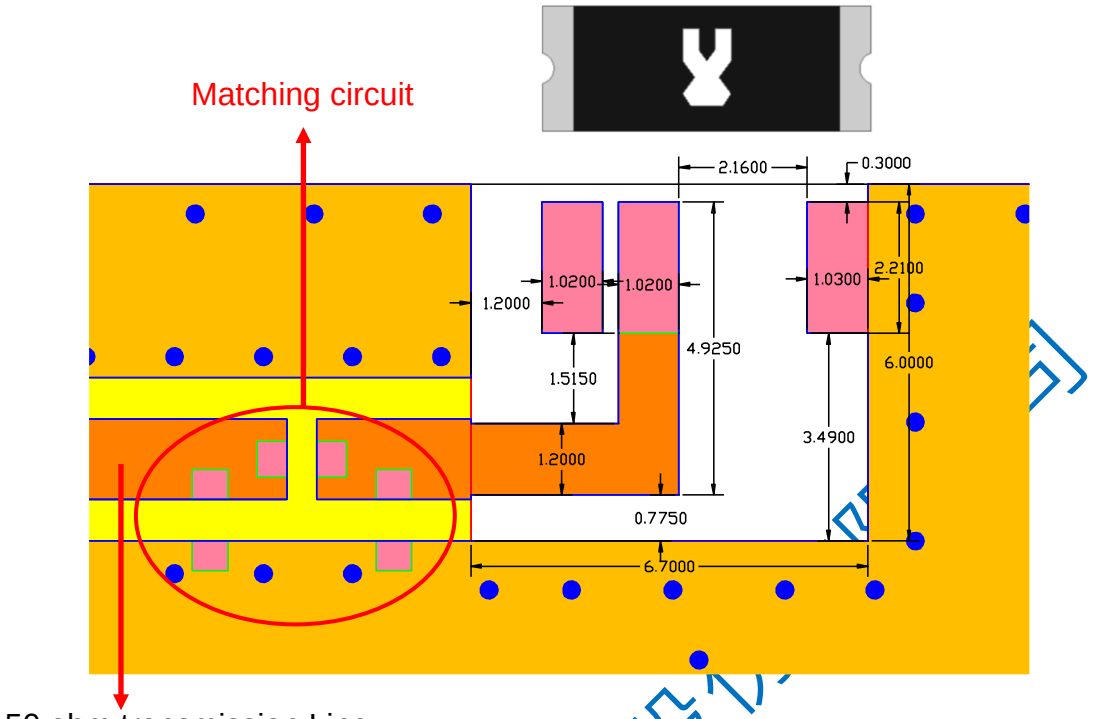
Suggested Matching Circuit

重要資訊：

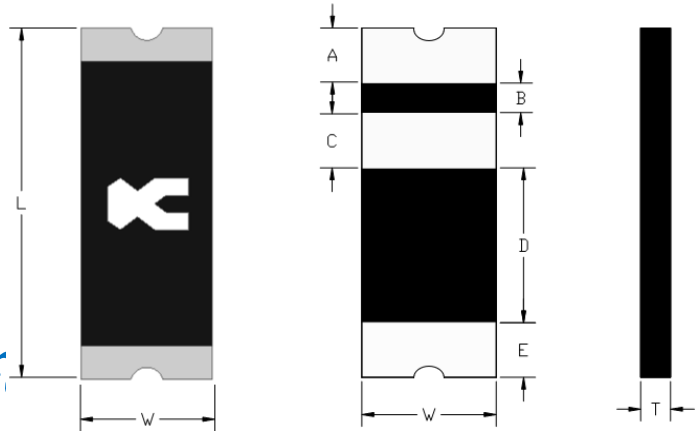
匹配元件建議使用精準度高的電感±0.1~0.3nH、電容±0.1pF



Layout Dimensions in Clearance area(Size=6.7*6.0mm)



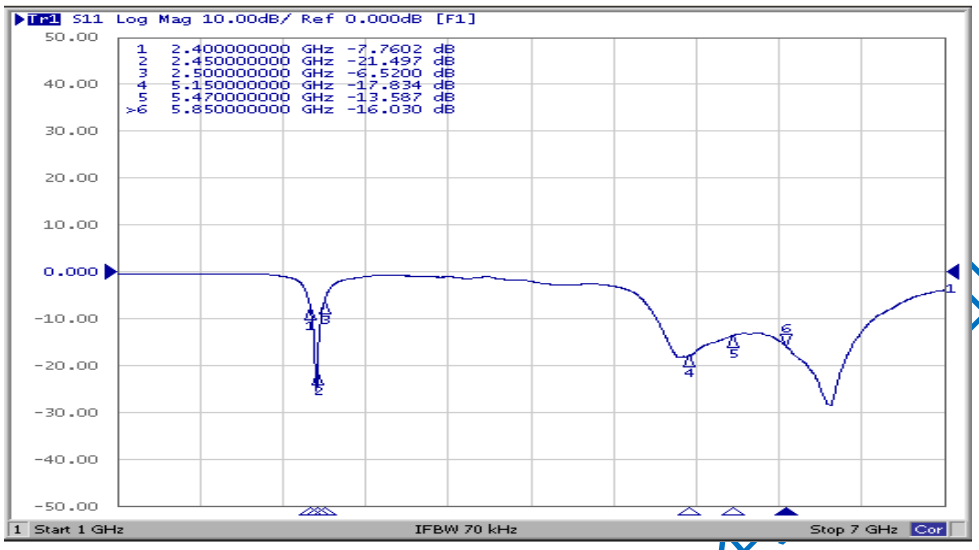
FootPrint



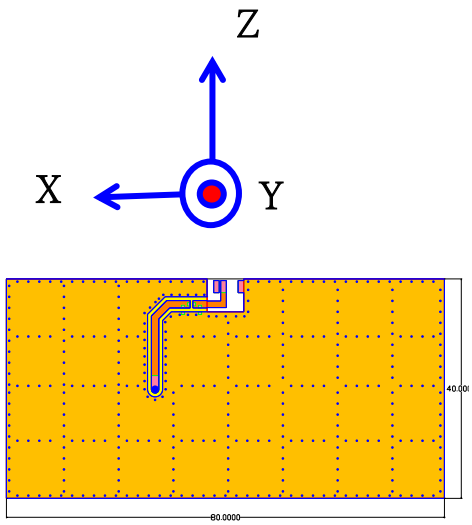
Symbol	Dimension (mm)	Port
L	5.25 ± 0.20	
W	2.00 ± 0.20	
T	0.45 ± 0.20	
A	0.82 ± 0.10	Not Connect
B	0.46 ± 0.10	
C	0.82 ± 0.10	Feeding
D	2.33 ± 0.10	
E	0.82 ± 0.10	Ground

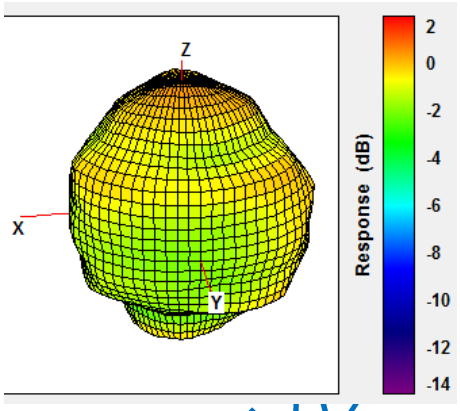
3. Measurement Results

Return Loss

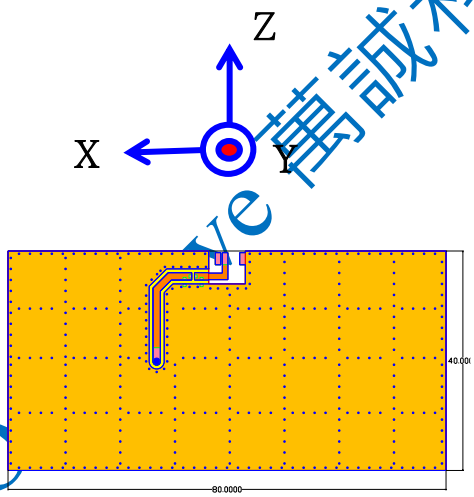


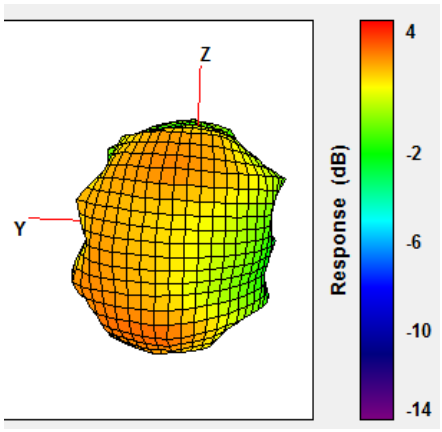
Radiation Pattern





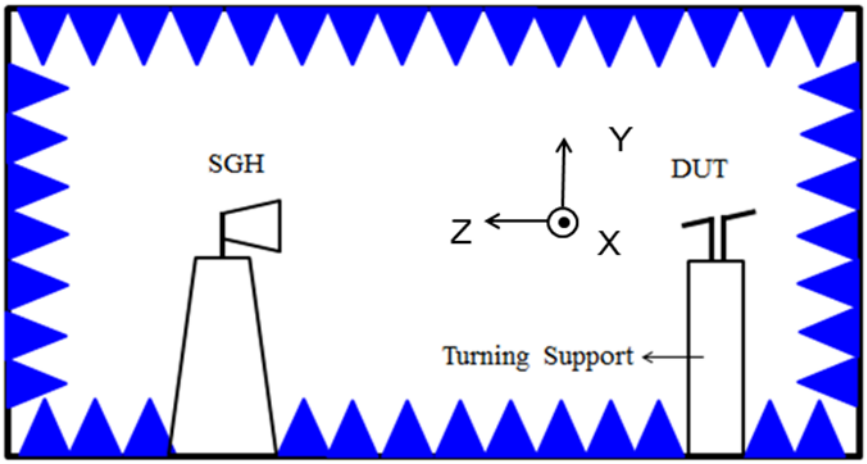
	Efficiency	Peak Gain	Directivity
2400MHz	60.56 %	0.12 dBi	2.29 dBi
2450MHz	62.25 %	0.56 dBi	2.61 dBi
2500MHz	61.09 %	0.33 dBi	2.47 dBi



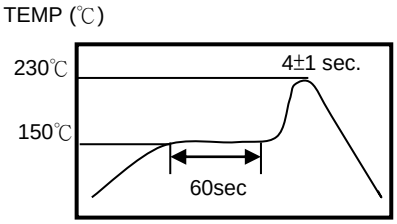
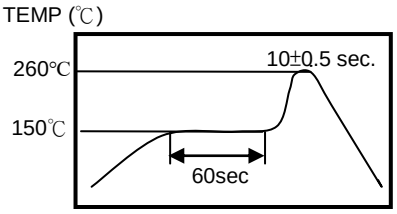


	Efficiency	Peak Gain	Directivity
5150MHz	71.39 %	3.14 dBi	4.60 dBi
5500MHz	73.46 %	3.31 dBi	4.64 dBi
5850MHz	72.53 %	3.22 dBi	4.61 dBi

Chamber Coordinate System

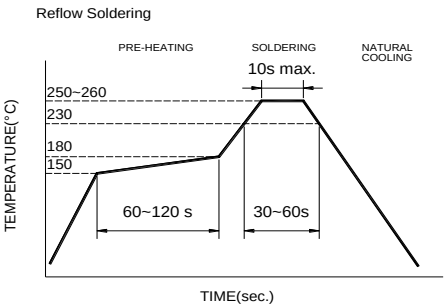


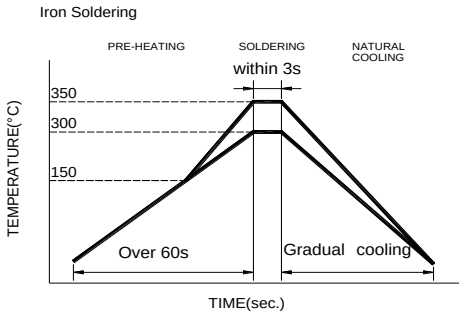
4.Reliability and Test Condictions

<table>
<tr><th>ITEM</th><th>REQUIREMENTS</th><th>TEST CONDITION</th></tr>
<tr><td>Solderability</td><td>1. Wetting shall exceed 90% coverage
2. No visible mechanical damage
 
</td><td>Pre-heating temperature:150℃/60sec.Solder temperature:230±5℃
Duration:4±1sec.
Solder:Sn-Ag3.0-Cu0.5
Flux for lead free: rosin</td></tr>
<tr><td>Solder heat Resistance</td><td>1. No visible mechanical damage
2. Central Freq. change :within ± 6%
 
</td><td>Pre-heating temperature:150℃/60sec.
Solder temperature:260±5℃
Duration:10±0.5sec.
Solder:Sn-Ag3.0-Cu0.5
Flux for lead free: rosin</td></tr>
<tr><td>Component Adhesion (Push test)</td><td>1. No visible mechanical damage</td><td>The device should be reflow soldered(230±5℃ for 10sec.) to a tinned copper substrate A dynometer force gauge should be applied the side of the component. The device must with-ST-F 0.5 Kg without failure of the termination attached to component.</td></tr>
<tr><td>Component Adhesion (Pull test)</td><td>1. No visible mechanical damage</td><td>Insert 10cm wire into the remaining open eye bend ,the ends of even wire lengths upward and wind together.
Terminal shall not be remarkably damaged.</td></tr>
<tr><td>Thermal shock</td><td>1. No visible mechanical damage
2. Central Freq. change :within ±6%
<table>
<tr><th>Phase</th><th>Temperature(℃)</th><th>Time(min)</th></tr>
<tr><td>1</td><td>+110±5℃</td><td>30±3</td></tr>
<tr><td>2</td><td>Room Temperature</td><td>Within 3sec</td></tr>
<tr><td>3</td><td>-40±2℃</td><td>30±3</td></tr>
<tr><td>4</td><td>Room Temperature</td><td>Within 3sec</td></tr>
</table></td><td>+110℃=>30±3min
-40℃=>30±3min
Test cycle:10 cycles
The chip shall be stabilized at normal condition for 2~3 hours before measuring.</td></tr>
<tr><td>Resistance to High Temperature</td><td>1. No visible mechanical damage
2. Central Freq. change :within ±6%
3. No disconnection or short circuit.</td><td>Temperature: +110±5℃
Duration: 1000±12hrs
The chip shall be stabilized at normal condition for 2~3 hours before measuring.</td></tr>
<tr><td>Resistance to Low Temperature</td><td>1. No visible mechanical damage
2. Central Freq. change :within ±6%
3. No disconnection or short circuit.</td><td>Temperature:-40±5℃
Duration: 1000±12hrs
The chip shall be stabilized at normal condition for 2~3 hours before measuring.</td></tr>
<tr><td>Humidity</td><td>1. No visible mechanical damage
2. Central Freq. change :within ±6%
3. No disconnection or short circuit.</td><td>Temperature: 40±2℃
Humidity: 90% to 95% RH
Duration: 1000±12hrs
The chip shall be stabilized at normal condition for 2~3 hours before measuring.</td></tr>
</table>

5.Soldering and Mounting

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. The terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.





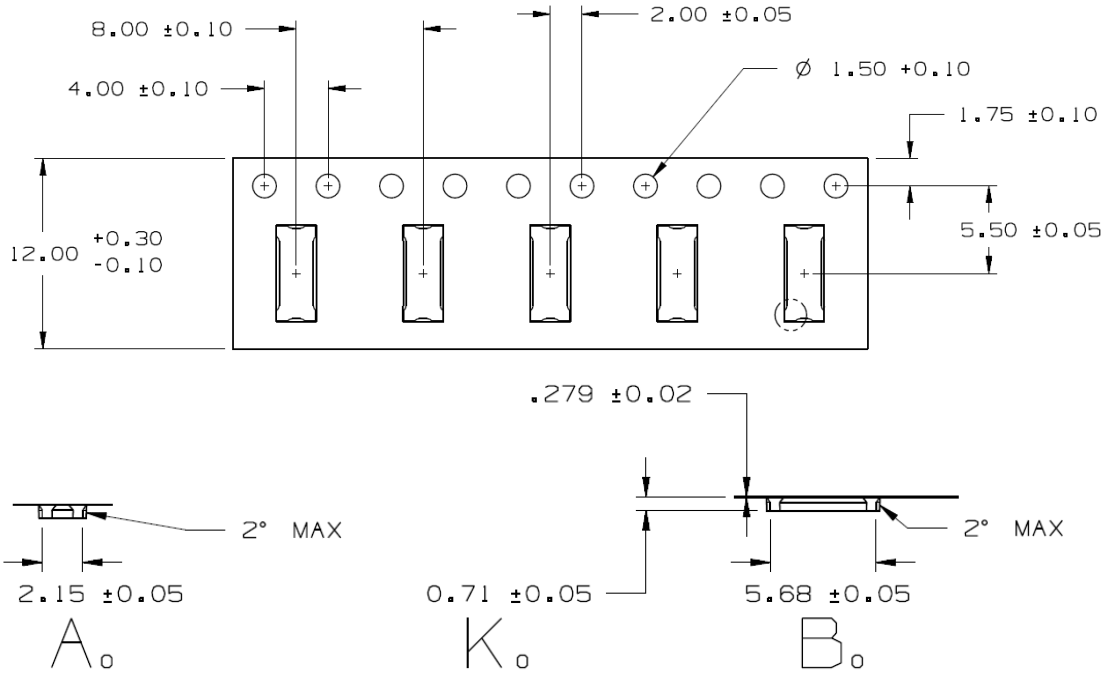
Recommended temperature profiles for re-flow soldering in Figure 1.

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

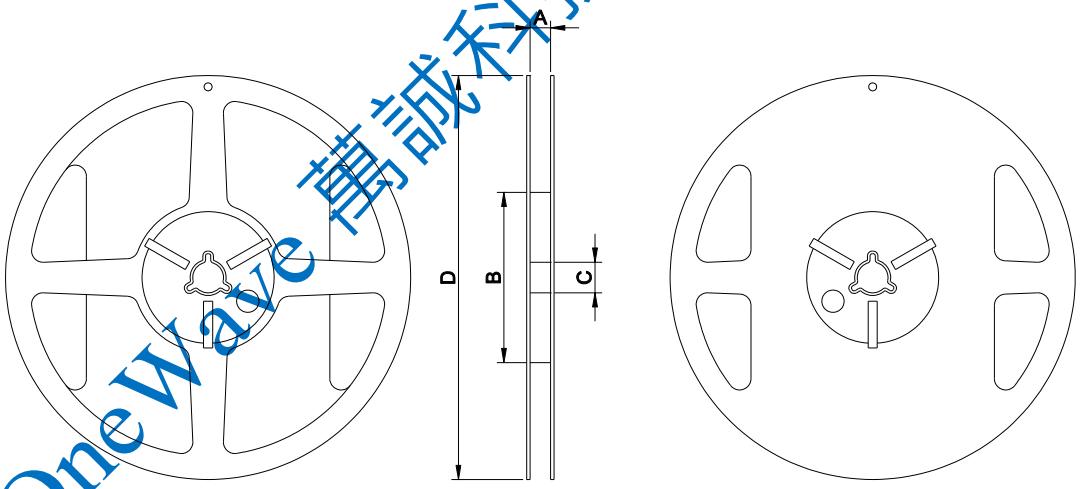
- Preheat circuit and products to 150℃
- Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- 280℃ tip temperature (max)
- 1.0mm tip diameter (max)
- Limit soldering time to 3 sec.

6.Packaging Information

Tape Specification:



Reel Specification: (7'', Φ180 mm)



7" x 16 mm

Tape Width(mm)	A(mm)	B(mm)	C(mm)	D(mm)	Chip/Reel(pcs)
16	16.0±1.0	60±2	13.5±0.5	178±2	3000

7.Storage and Transportation Information

Storage Conditions

To maintain the solderability of terminal electrodes:

1. Temperature and humidity conditions: -10~ 40℃ and 30~70% RH.

2. Recommended products should be used within 6 months from the time of delivery.

3. The packaging material should be kept where no chlorine or sulfur exists in the air.

Transportation Conditions

1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.

2. The use of tweezers or vacuum pick up is strongly recommended for individual components.

3. Bulk handling should ensure that abrasion and mechanical shock are minimized.